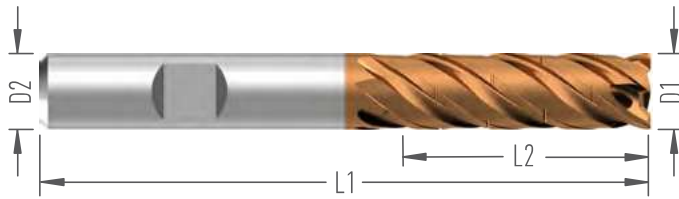


4 Flute Square End, for adaptive milling



Name	Dimensions (mm)								Order number	Stock		Price	Price	Action price	Action price
	D1	D2	D3	L1	L2	L3	R	Z		V	W				
F8691.6.V(W)6.63.21.Z4	6	6		63	21		4	4							
F8691.8.V(W)8.70.28.Z4	8	8		71	28		4	4							
F8691.10.V(W)10.82.35.Z4	10	10		82	34		4	4							
F8691 - SET 6-6-6(W)									56169(W)	■	■	98,51 €	104,14 €	59,08 €	62,46 €
F8691 - SET 8-8-8(W)									56170(W)	■	■	127,66 €	133,26 €	76,56 €	79,93 €
F8691 - SET 10-10-10(W)									56171(W)	■	■	180,10 €	185,74 €	108,01 €	111,40 €
F8691 - SET 6-8-10(W)									56173(W)	■	■	135,44 €	141,05 €	81,23 €	84,60 €

SPECIAL DISCOUNT ON

TOOL SETS

15. 11. 2022 - 31. 1. 2023



FEATURES

- Helix Angle 38°
- Unequal Indexing
- Non center cutting
- Chamfer 45°
- Center Coolant Supply
- Chipbreakers
- PVD Coated

APPLICATION

- Roughing and Semi finishing
- HDC „High Dynamic Cutting“
- Not suitable for slotting

ANNOTATION

Requires tool holder with very low runout
 Limited working width $A_e = \max. 0.1 \times D$

CAM – software	Machining strategy
Siemens NX	Adaptive Milling
HSMWorks / VisiCAM	Adaptive Clearing
InventorCAM / SolidCAM	iMachining
SurfCam	TrueMill
AlphaCAM	Wave machining
Camworks, Gibbscam, Cimatron	VoluMill
Delcam	Vortex
EdgeCAM	Wave-shaped strategy
Mastercam	Dynamic Milling
ESPRIT	ProfitMilling
OpenMind	HyperMaxx



- 40 %