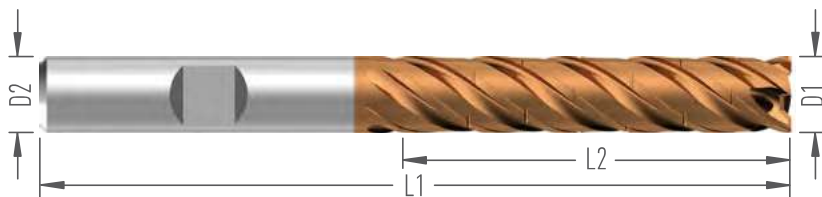


## 4 Flute Square End, for adaptive milling



Name	Dimensions (mm)								Order number	Stock		Price	Price	Action price	Action price
	D1	D2	D3	L1	L2	L3	R	Z		V	W				
F8690.6.V(W)6.72.30.Z4	6	6		60	30		4	4							
F8690.8.V(W)8.81.38.Z4	8	8		80	40		4	4							
F8690.10.V(W)10.100.50.Z4	10	10		100	50		4	4							
F8690 - SET 6-6-6(W)									56160(W)	■	■	138,72 €	140,96 €	83,23 €	84,58 €
F8690 - SET 8-8-8(W)									56162(W)	■	■	170,84 €	176,48 €	102,50 €	105,89 €
F8690 - SET 10-10-10(W)									56163(W)	■	■	277,89 €	282,37 €	166,73 €	169,42 €
F8690 - SET 6-8-10(W)									56172(W)	■	■	195,83 €	199,94 €	117,50 €	119,96 €

SPECIAL DISCOUNT ON

**TOOL SETS**

15. 11. 2022 - 31. 1. 2023



## FEATURES

- Helix Angle 38°
- Unequal Indexing
- Non center cutting
- Chamfer 45°
- Center Coolant Supply
- Chipbreakers
- PVD Coated

## APPLICATION

- Roughing and Semi finishing ● HDC „High Dynamic Cutting“
- Not suitable for slotting

## ANNOTATION

Requires tool holder with very low runout  
Limited working width  $A_e = \max. 0.1 \times D$

CAM – software	Machining strategy
Siemens NX	Adaptive Milling
HSMWorks / VisiCAM	Adaptive Clearing
InventorCAM / SolidCAM	iMachining
SurfCam	TrueMill
AlphaCAM	Wave machining
Camworks, Gibbscam, Cimatron	VoluMill
Delcam	Vortex
EdgeCAM	Wave-shaped strategy
Mastercam	Dynamic Milling
ESPRIT	ProfitMilling
OpenMind	HyperMaxx

**- 40 %**

